



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G01631-3G-PO
Job Sheet 191276



Part No: RBW6005G01631-3G-PO **Job Qty:** 3 pcs

Part Name: Dial Indicator Swash Plate Scissors Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/26/19

Job Tracking No:

Due Date: ~~4/23/19~~ 4/25/2019

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6005G01631-3G Rev 5. IPP Rev. A 18.10.16 Now outsource DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	OP	4/23/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	3 pcs		4/23/19	0.00	0.00	Packaging 2 - 1 - B4B		DP APR 25 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		DP APR 25 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S175327



Part: RBW6005G01631-3G

Job No: 191276

Serial No/Batch: S175327

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/25/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	3 pcs	4/23/19	0.00 0.00	QC 6 - 42		DAS 40 9-89 APR 30 2019
				QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		
130 Packaging 3-1 - Stock - B4B	3 pcs	4/23/19	0.00 0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - FG	3 pcs	4/23/19	0.00 0.00	QC 21 - FG - 21		DAS MAY 01 2019 21 9-89
				QC 21 - FG - 70		
				QC 21 - SA - 53		

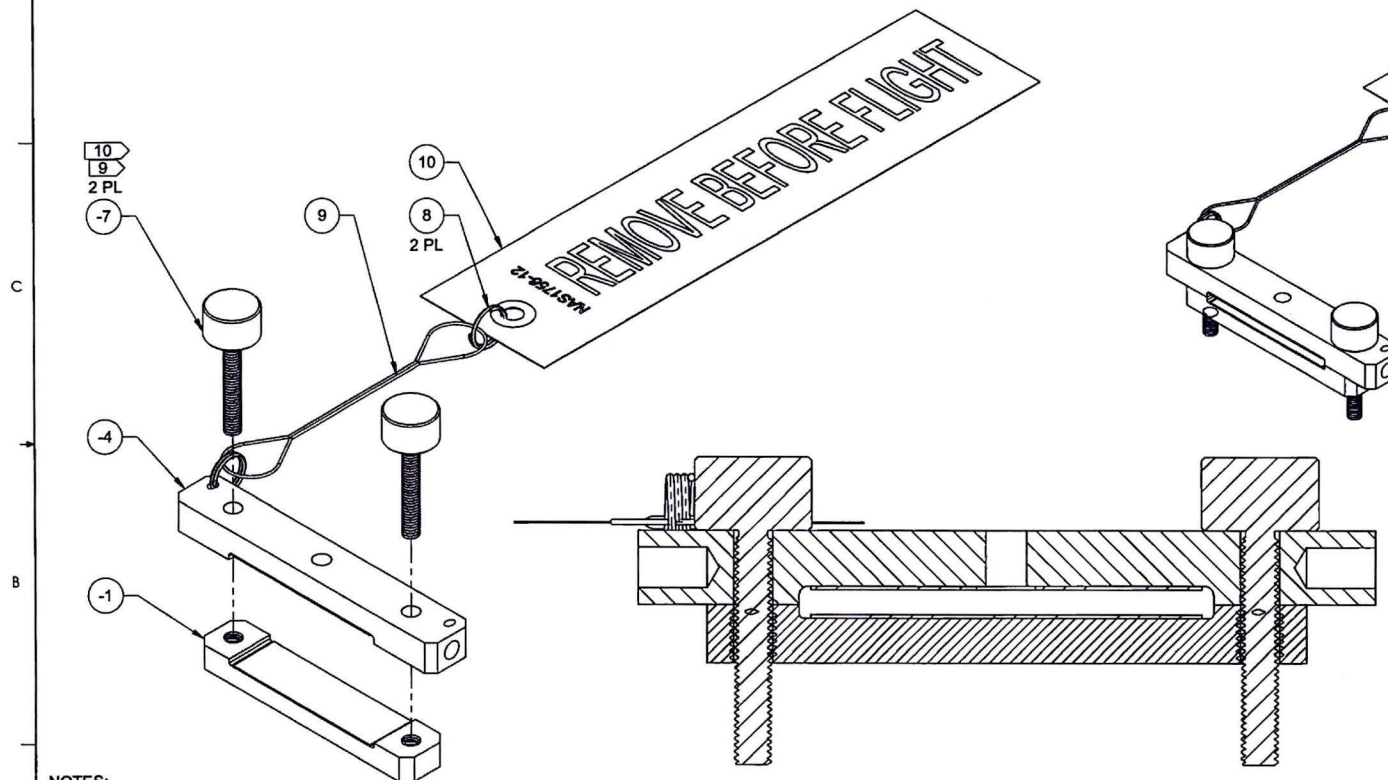
Part Op 100 - (Purchasing) Issue P/O: 042707 MANUFACTURE RBW6005G01631-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

x3 fwhs 26 feb 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6005G01631-3GP	Dial Indicator Swash Plate Scissors Support	3 pcs (1 ea)	100-Purchasing	5175326
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6005G01631-3GP	3	0	0
Part Specifications				
Specifications could not be found.				

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ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6005G01631-3G-1	BOTTOM CLAMP ASSY
-4	1	RBW6005G01631-3G-4	TOP CLAMP ASSY
-7	2	RBW6005G01631-3G-7	ADJUSTING SCREW
8	2	McMaster#90905A653 OR EQUIV	SS SPLIT RING 13/16" OD x 1/8" THK
9	1	McMaster#90312A271 OR EQUIV	LOOP TO LOOP LANYARD 6" LONG
10	1	NAS 1756-12	FLAG



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEMS -7 THEN ASSEMBLE WITH ITEMS -4 AND -1
- 10) INSTALL ITEM -7 HAND TIGHT
- 11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

RBW6005G01631-3G DIAL GAUGE (M/R AWSHPL/SCISSORS) SUPPORT

A NEW ISSUE		18-650	VM
REV.	DESCRIPTION		ECN # BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6005G01631-3G	SHEET 1 OF 8
APPROVED	VP	TITLE	SCALE
DATE 8/31/2018		DIAL GAUGE (M/R AWSHPL/SCISSORS) SUPPORT	NTS
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www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Acknowledgment

Sold To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

DART Aerospace Ltd.

Order Number: 3552
Date Entered: 26-Feb-2019
Customer: DART
Phone: (613) 632-5200
FAX: (613) 632-1053
FOB: Vankleek Hill, ON

PO Number: PO042707
Ship Via: Pick up at METEC
Salesman: Christian D. Walz
Terms: Net 60 Days
Contact: Patrick Lussier

<u>Item</u>	<u>Quantity</u>	<u>Description</u>	<u>Revision</u>	<u>Unit Price</u>	<u>Amount</u>
1	3	RBW6005G01631-3GP - Dial Guage (M/R Awshpl/Scissors) Support Release Date(s): 3 by 4/23/2019	A	\$1,050.0000 / EA	\$3,150.00

Order Total: \$3,150.00

Thank you for your order!



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042707



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042707

PO Date: 2/26/19

Due Date: 4/23/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191276	RBW6005G01631-3GP			Dial Indicator Swash Plate Scissors Support REV A	Firmed	-	4/23/19 4/25/2019 APR 25 2019	3 pcs	0 pcs	3 pcs	\$1,050.00/pcs	\$3,150.00

Grand Total: \$3,150.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/26/19 8:56 AM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship DART Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 25028
Shipment Date: 18-Apr-2019
Ship Via: Pick up at METEC
Order Number: 3552
Order Date: 02/26/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042707
Terms: Net 60 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	3	3	0	0	EA	RBW6005G01631-3GP Dial Guage (M/R Awshpl/Scissors) Support	A	3552-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 DART Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
3	RBW6005G01631-3GP	Dial Guage (M/R Awshpl/Scissors) Support	A	42707

MATERIAL: supplied by METEC

DAS
40
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


George Theoret

Vankleek Hill, April 18, 2019